

GAS CYLINDER REPLACEMENT INSTRUCTIONS



1. Wash hands free from any lubricants, degreaser and petroleum based products.
2. Ensure you are wearing correct PPE (safety Glasses and gloves).
3. Check full bank is selected and empty bank is offline.
4. Close cylinders and gently loosen tailpipes (note pressure between non return and tailpipe may be released).
5. Unchain one at a time from cylinder rack and place in designated empty cylinder racking and secure with chain.
6. Reinststate full cylinder to bank, secure with chain and refit tailpipe hand tight. Check o-ring/ bodok is still in place when doing so (do not open cylinder at this point).
7. Repeat for further cylinders in bank that are to be reinstated.
8. Once all cylinders are secure and chained slowly turn open (anti-clockwise) first cylinder allowing gas to refill header rack. Once valve has been opened fully, turn back 1/4 of a turn (clockwise) and leave in this position.
9. Repeat this process for all other cylinders.
10. Using only leak detection spray, spray tailpipe to cylinder connections. (if any cylinders are leaking repeat steps 4-6 replacing o-ring/ bodok seal).
11. Log cylinder replacement in log book.
12. Check alarm has cleared.